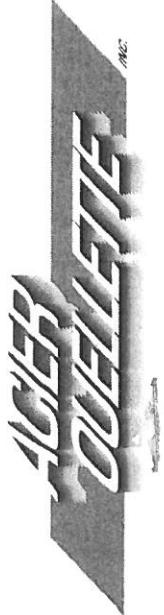




PO No	Supplier	Line Item No	Ref No	Terms	Purchased Item	Description	For Part No	Project	Equipment ID	Order Qty	Due Date	Received Quantity	Accounting Job No	Serial No	Status	Receive Date	Price/Unit	Ag Da
PO038839	ACI001-VC	3	1	Net 30	M6061T6B0.500X05.000	6061-T6 Bar .500 X 5.000 : MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221 receive ft					36	1/26/2018	36	S036667	Stock	1/29/2018	\$ 9.70 / ft	
		5			M6061T6B2.000X05.000	6061T6 Bar 2.00 X 5.000 : MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221 receive ft					12		12	S036668	Stock	1/29/2018	\$ 41.25 / ft	

Plex 1/29/2018 3:34 PM Dart Dubois Pascal



DELIVERY - CLIENT

ACIER OUELLETTE INC.

935, Boul. du Havre
Salaberry de Valleyfield (Québec) J6S 5L

Tél.: 450-377-4248 Mtl.: 514-336-4248 Ext.: 800-667-4248
Fax: 450-377-5696 Mtl.: 514-336-4246 Ext.: 866-456-4242

200/200

70778 Locanna Round

DAIRY AEROSPACE LTD.
2270, ABERDEEN ST.
KAWKESB, ONTARIO N1H 1L1

Shipped to

, Ontario,

Attn : CHANTAL L'AVOIE Tél : 613-632-5200

instruction F-M

Product Description

1. FLAT ALU 1/2 X 5 6061-T6 RANDOM
FAI-125-V 2492

3 X 12' HEAT
AC13071-RY-26/01

FLAT ALU 2 X 5 6061

11 X 12'

3000
JAN 23 2008

Total Weight (1 lbs): 247.00

NIR : R-109516-6

Conditions : All sold and delivered materials remain the property of "Acer Ouellette Inc" until payment is made in full, complete and cashed. All lost materials are at the buyer's expense. The warranty offered by "Acer Ouellette Inc." is the same as offered and honored by the manufacturer and his warranty is transferred by "Acer Ouellette Inc." to the client. The buyer hereby accepts to respect the following conditions: Net 30 days from billing date and the buyer accepts to pay administration charges of 2% per month (24% per annum) on all past due amounts over 30 days. Any default in respect with this contract will lead to payment by acceleration and permits to the seller, at his choice to claim for the balance due or the repossession of the goods sold. All claims must be made within five (5) days with this document enclosed. Any merchandise that has been damaged, cut or modified cannot be returned. All goods returned must be with our authorization and are subject to

Total (\$CAD)

Prepared By :	Verified By :	Delivered By :	Time
			

Customer's signature

Date

Date

**ACIER OUVELLETTE INC.**

935, Boul. du Hébreu
Salaberry de Valleyfield (Québec) J6S 5L1
Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-657-4248
Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242

Order - Sales**Copy** C000071451

Billed to DART AEROSPACE LTD
1270, ABERDEEN ST.
HAWKSBURY, Ontario, K6A 1K7

Shipped to
3X 12' HEAT: 385018
AC13071-RY-26/01

Att : CHANTAL LAVOIE Tél.: 613-632-5200

Delivery Route

5

Product Description	Weight	Qty	U/M	PCS NB			Internal Use Only			Page
				CMD	EXP	B/O	IN	I	S	
1 FLAT ALU 1/2 X 5 6061-T6 RANDOM FAL-125-V	105.88	36.00	PL-\$CLB	3.00			36			1
3 X 12' HEAT: 385018 AC13071-RY-26/01										
2 FLAT ALU 2 X 5 6061-T6 NS FAL-25	141.12	12.00	PL-\$CLB		1.00					
1 X 12' HEAT: 3822189 AC13071-RY-26/01										
SURCHARGE ENERGETIQUE										
FRAIS ENERGETIQUE										
Total Weight (LBS) : 1 247.00										

NIR : R 109516-6

Conditions :
All sold and delivered material's remain the property of "Aciere Ouellette Inc" until payment is made in full, complete and risked. All lost materials are at the buyer's expense. The warranty offered by "Aciere Ouellette Inc" is the same as offered and honored by the manufacturer and his warranty is transferred by "Aciere Ouellette Inc" to the client. The buyer hereby accepts to respect the delivery conditions. Net 30 days from bill of lading date and the buyer accepts to pay administration charges of 2% per month (25% per annum) on all past due amounts, even 30 days. Any default in respect with this contract will lead to payment by acceleration and premium as the seller, at his choice to resell to the buyer, the re-possession of the goods sold. All claims must be made in 120 days from the date of this document. All goods returned must be with original authorization and are subject to a 25% restocking charge.

Prepared By :	Verified By :	Delivered By :	Time	Customer's Signature	Y	N	D	Total (\$CAD)
								958.57

Deposit
Balance
958.57

CAN ART

ALUMINUM EXTRUSION L.P.

Material Test Report

Manifest: 323322

Ticket:
5533843

Our Order: 434823 - I Cust P.O.: 790720
Dic: ES05559 Part: 5131-5836
Alloy Temp: 6061 T6511 Description: .500 x 5.000
Print Date: 4/19/17

Cast#	Chemical Composition								Maximum	
	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti		
<u>3B5018</u>	0.62	0.18	0.23	0.04	0.83	0.06	0.01	0.01	0.05	0.15

Mechanical Properties						
Sample	Cast #	Lot #	Test Date	Ultimate Tensile	Yield 2% offset	Elongation 2" gage length
426374	<u>3B5018</u>	A11	4/19/17	44.11	40.20	10.8

Applicable Specifications: ASTM B221-14 AMS-QQ-A200/8A

Country of Origin: ONTARIO, CANADA

Can Art Aluminum Extrusion Inc. certifies that materials shipped under this order have been inspected and tested in accordance with Aluminum Association and agreed upon customer specifications. Can Art assumes no liability for additional costs which may be incurred during the customer's manufacture and sale of its products, and is subject only to the replacement of any materials not within agreed upon specifications provided written notification is received by Can Art within 30 days from the date of shipment.

Rahul Tiwari - Tensile Testing

Authorized:

Evan Eng, Quality Assurance Manager

**Signature
aluminum
CANADA INC.**

SIGNATURE ALUMINUM CANADA
1850 CLEMENTS RD
PICKERING, ON L1W 3R8

CERTIFICATE OF COMPLIANCE

Order Date	Part Number	Customer Order	Page
01/13/2018	5461833	130404	1
4500853285	035450	892189	01/17/18

Item No.	Part No.	Material Description	QTY
001	C-012996-1	144" MIL 6061 T6511	100010901 2"X5"
Gross Weight	1,144 LBS		
Net Weight	1,131 LBS	8 PCS	1 PKGS
Specification	AMS-QQ-A-200/8 & ASTM B221-08		

Mechanical Tests:

Tensile	Yield	% Elongation	Conductivity	HRE
MPA / KSI	MPA / KSI			
367.6 / 53.3	335.2 / 48.6	16.8	N/A	95

Chemical Analysis:

Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	V	Zr
0.62	0.26	0.22	0.05	0.84	0.07	0.05	0.01	0.01	0.00

This Material is Made in Canada

This Material is RoHS Compliant

This will certify that the material described herein has been inspected and tested in accordance with Signature Aluminum Canada's standard sampling and testing procedures or in accordance with the requirements of any specification forming a part of the material description to the extent indicated herein. Data of chemical composition for the material and test results from samples representative of the material are set forth above hereof or in any attachments hereto. This information shows that the material meets the applicable requirements. Inspection and test records are maintained on file. This certificate shall be deemed apart of and subject to the terms and conditions of warranty set forth on the reverse side of our order acknowledgement form. No other warranties are applicable.

S. Gooder
Quality Manager
Signature Aluminum Canada Inc

ISO 9001/TS16949 Registered Company

Visit us at www.signaturealum.com.



Rev A

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M60614602.000X05.000 PO / BATCH NO.: 038839/503668
 DATE: JAN 29 2018

MATERIAL CERT REC'D: Yes
 QUANTITY RECEIVED: 12"
 QUANTITY INSPECTED: 12"
 QUANTITY REJECTED: 0

THICKNESS ORDERED: 2.000
 THICKNESS RECEIVED: 2.000
 SHEET SIZE ORDERED: W/A
 SHEET SIZE RECEIVED: W/A

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	<input checked="" type="radio"/> Y <input type="radio"/> N	
CORRECT FINISH	<input checked="" type="radio"/> Y <input type="radio"/> N	
CORROSION	<input checked="" type="radio"/> Y <input type="radio"/> N	
CORRECT GRAIN DIRECTION	<input checked="" type="radio"/> Y <input type="radio"/> N	
CORRECT MATERIAL PER M-DRAWING	<input checked="" type="radio"/> Y <input type="radio"/> N	<i>Astm B221</i>
CORRECT THICKNESS	<input checked="" type="radio"/> Y <input type="radio"/> N	
PHOTO REQUIRED	<input checked="" type="radio"/> Y <input type="radio"/> N	
CORRECT REF # TO LINK CERT	<input checked="" type="radio"/> Y <input type="radio"/> N	<i>Heat # 882189</i>
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="radio"/> Y <input type="radio"/> N	
CORRECT M# ON THE MATERIAL	<input checked="" type="radio"/> Y <input type="radio"/> N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	<input checked="" type="radio"/> Y <input type="radio"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	<input checked="" type="radio"/> Y <input type="radio"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	WEBSTER

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>DAS</u> <u>11</u> 9-89 DATE: <u>JAN 29 2018</u>	SIGNED OFF BY: _____ DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR

SPECIFICATION: QQ-A-225/8 OR AMS-QQA-A-225/8 (OR AMS 4117/4128/4115/4116)
OR QQ-A-200/8 OR AMS-QQA-200/8 (OR AMS 4160)

OR ASTM B211 OR ASTM B221

△B

A

D

PART NUMBER:

M6061T6B | T.TTT | X | WW.WWW
THICK | WIDTH

WHERE "T.TTT" = THICKNESS IN INCHES
"WW.WWW" = WIDTH IN INCHES

E.G. 1.0" X 12.0" BAR = M6061T6B1.000X12.000

C

C

B

RELEASED
R 2009-05-02
JW

B

B	REMOVE QQ-A-250/11 OPTION, REFORMAT NOTES, ADD ASIM B21/B221(ZN 07-1)	CP	09/07/13
A	NEW ISSUE	DS	01/06/08
REV	DESCRIPTION	BY	DATE
DESIGN	DS	DART AEROSPACE LTD	
DRAWN	99	HAWKESBURY, ONTARIO, CANADA	
CHECKED	AJS	DRAWING NO.	REV. B
MFG. APPR.		ME061T6B	SHEET 1 OF 1
APPROVED		TITLE	SCALE
DE APPR.		6061-T6 BAR	NTS
DATE	09/07/13		

A

A

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1	2
3	4
5	6
7	8

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M6061t6B0.500X05.000
 DATE: JAN 29 2018

PO / BATCH NO.: 088839/5036667

MATERIAL CERT REC'D: Yes
 QUANTITY RECEIVED: 36"
 QUANTITY INSPECTED: 36"
 QUANTITY REJECTED: 0

THICKNESS ORDERED: 0.500
 THICKNESS RECEIVED: 0.500
 SHEET SIZE ORDERED: 11x11
 SHEET SIZE RECEIVED: 11x11

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	<input checked="" type="checkbox"/> <input type="checkbox"/> N	
CORRECT FINISH	<input checked="" type="checkbox"/> <input type="checkbox"/> N	
CORROSION	<input checked="" type="checkbox"/> <input type="checkbox"/> N	
CORRECT GRAIN DIRECTION	<input checked="" type="checkbox"/> <input type="checkbox"/> N	
CORRECT MATERIAL PER M-DRAWING	<input checked="" type="checkbox"/> <input type="checkbox"/> N	<i>Astm B221</i>
CORRECT THICKNESS	<input checked="" type="checkbox"/> <input type="checkbox"/> N	
PHOTO REQUIRED	<input checked="" type="checkbox"/> <input type="checkbox"/> N	
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/> <input type="checkbox"/> N	<i>Heat # 385018</i>
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/> <input type="checkbox"/> N	
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/> <input type="checkbox"/> N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	<input checked="" type="checkbox"/> <input type="checkbox"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	<input checked="" type="checkbox"/> <input type="checkbox"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	WEBSTER

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>11</u> <u>9-08</u>	SIGNED OFF BY: _____
DATE: <u>JAN 29 2018</u>	DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL: 6061-T6/T6510/T6511/T6512 ALUMINUM BAR

SPECIFICATION: QQ-A-225/8 OR AMS-QQA-225/8 (OR AMS 4117/4128/4115/4116)
OR QQ-A-200/8 OR AMS-QQA-200/8 (OR AMS 4160)
OR ASTM B211 OR ASTM B221

PART NUMBER: M6061T6B | T TTTT | X | WWW WWW |
 THICK WIDTH

WHERE "TTT" = THICKNESS IN INCHES
"WWW WWW" = WIDTH IN INCHES

E.G. 1.0" X 12.0" BAR = M6061T6B1.000X12.000

RELEASED
R 2009-05-03
[Signature]

B		REMOVE QQ-A-250/11 OPTION, REFORMAT NOTES, ADD		CP	09-07-13
A		NEW ISSUE		DS	01-06-08
REV			DESCRIPTION	BY	DATE
			DART AEROSPACE LTD		
			HAWKESBURY, ONTARIO, CANADA		
			DRAWN <i>[Signature]</i>	DRAWING NO.	REV. B
			CHECKED <i>[Signature]</i>	M6061T6B	SHEET 1 OF 1
			APPROVED <i>[Signature]</i>	TITLE	SCALE
			DE APPR. <i>[Signature]</i>	6061-T6 BAR	NTS
			DATE 09-07-13		